

# Seam Compound White

## Fillers

For Filling Seams Above the Waterline



### PRODUCT DESCRIPTION

Seam Compound White is a durable, tight sealing material designed to fill hull seams of wooden boats above the waterline. It remains pliable to allow for expansions and contractions of planks. Exhibits excellent adhesive qualities when applied over properly primed surfaces. Easily applied by putty knife.

### PRODUCT INFORMATION

<b>Color</b>	Y31-White
<b>Finish</b>	Matt
<b>Specific Gravity</b>	1.965
<b>Volume Solids</b>	94%
<b>Typical Shelf Life</b>	2 yrs
<b>VOC (As Supplied)</b>	60 g/lit
<b>Unit Size</b>	1 US Quart

### DRYING/OVERCOATING INFORMATION

	<b>Drying</b>					
	50°F (10°C)		73°F (23°C)		95°F (35°C)	
Touch Dry [ISO]	3 hrs		2 hrs		1 hrs	
Sandable	12 hrs		8 hrs		6 hrs	

  

	<b>Overcoating</b>					
	<b>Substrate Temperature</b>					
Overcoated By	50°F (10°C)		73°F (23°C)		95°F (35°C)	
	Min	Max	Min	Max	Min	Max
Pre-Kote*	12 hrs	-	12 hrs	-	12 hrs	-
White Undercoater	12 hrs	-	12 hrs	-	12 hrs	-

### APPLICATION AND USE

<b>Preparation</b>	Seams must be clean and dry; free from dirt, oil, grease, sanding residue or other contamination. Extra wide seams should be first filled with caulking cotton. Before applying Seam Compound White, all seams must be primed. <b>PRIMING</b> Thin first coat of White Undercoater 279 or Brightside Primer 10-15% by volume. Allow to dry overnight before proceeding with Seam Compound White.
<b>Method</b>	Apply using a spatula or putty knife. Work material into all voids, on very wide or deep seams a second application may be necessary.
<b>Hints</b>	<b>Thinning</b> Do not thin. Remember that shrinkage will occur when adding solvents.
<b>Some Important Points</b>	Do not use below the waterline. Product temperature should be minimum 10°C/50°F and maximum 29°C/85°F. Ambient temperature should be minimum 10°C/50°F and maximum 35°C/95°F. Substrate temperature should be minimum 10°C/50°F and maximum 29°C/85°F.
<b>Compatibility/Substrates</b>	Do not apply to bare wood. Apply to clean, dry, properly prepared surfaces only. For use above the waterline only.
<b>Number of Coats</b>	As required
<b>Coverage</b>	(Theoretical) - 60 ft <sup>2</sup> /gal yields 60 mils
<b>Application Methods</b>	Knife/ Spatula

### TRANSPORTATION, STORAGE AND SAFETY INFORMATION

<b>Storage</b>	<b>TRANSPORTATION:</b> Seam Compound White should be kept in securely closed containers during transport and storage. <b>STORAGE:</b> Exposure to air and extremes of temperature should be avoided. For the full shelf life of Seam Compound White to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/41°F and 35°C/95°F. Keep out of direct sunlight.
<b>Safety</b>	<b>DISPOSAL:</b> Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal.

Please refer to your local representative or visit [www.interlux.com](http://www.interlux.com) for further information.

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Remainders of Seam Compound White cannot be disposed of through the municipal waste route or dumped without permit. Disposal of remainders must be arranged for in consultation with the authorities.

GENERAL: Read the label safety section for Health and Safety Information, also available from our Technical Help Line.

### IMPORTANT NOTES

*The performance of any marine paint or coating depends on many factors outside the control of International Paint LLC., including surface preparation, proper application, and environmental conditions. Therefore, International Paint LLC. cannot guarantee this product's suitability for your particular purpose or application. IMPLIED WARRANTIES OF FITNESS FOR A PARTICULAR PURPOSE AND/OR MERCHANTABILITY ARE EXCEEDED. International Paint Inc. SHALL NOT, UNDER ANY CIRCUMSTANCES, BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES. By purchase of this product, the buyer agrees that the sole exclusive remedy, if any, is limited to the refund of the purchase price or replacement of the product at International Paint LLC. option.*

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