

Seam Compound Brown

Fillers

For Filling Underwater Seams



PRODUCT DESCRIPTION

Seam Compound Brown is specifically designed for filling seams of wood boat bottoms and keel joints that flex. A tried and proven performer which remains durable and flexible after immersion to absorb expansion and contraction of planks. Exhibits excellent adhesive qualities when applied over properly primed surfaces. Easily applied by putty knife.

PRODUCT INFORMATION

Color	Y30-Brown
Finish	Matt
Specific Gravity	1.848
Volume Solids	85%
Typical Shelf Life	2 yrs
VOC (As Supplied)	380 g/lt
Unit Size	1 US Quart

DRYING/OVERCOATING INFORMATION

	Drying		
	50°F (10°C)	73°F (23°C)	95°F (35°C)
Touch Dry [ISO]	3 hrs	2 hrs	1 hrs

Note: Launch times are the same as for the antifouling applied.

Overcoated By	Overcoating Substrate Temperature					
	50°F (10°C)		73°F (23°C)		95°F (35°C)	
	Min	Max	Min	Max	Min	Max
Bottomkote	48 hrs	-	36 hrs	-	24 hrs	-
Bottomkote XXX	48 hrs	-	36 hrs	-	24 hrs	-
Fiberglass Bottomkote	48 hrs	-	36 hrs	-	24 hrs	-
Fiberglass Bottomkote Racing Bronze	48 hrs	-	36 hrs	-	24 hrs	-
Interpro	48 hrs	-	36 hrs	-	24 hrs	-
Interpro Ultra	48 hrs	-	36 hrs	-	24 hrs	-
Micron Extra with Biolux	48 hrs	-	36 hrs	-	24 hrs	-
Micron® CSC*	48 hrs	-	36 hrs	-	24 hrs	-
Red Hand	48 hrs	-	36 hrs	-	24 hrs	-
Super Fiberglass Bottomkote	48 hrs	-	36 hrs	-	24 hrs	-
Tri-Lux II	48 hrs	-	36 hrs	-	24 hrs	-
Trilux with Biolux	48 hrs	-	36 hrs	-	24 hrs	-
Ultra with Biolux	48 hrs	-	36 hrs	-	24 hrs	-
Ultra-Kote	48 hrs	-	36 hrs	-	24 hrs	-

APPLICATION AND USE

Preparation	Seams must be clean and dry; free from dirt, oil, grease, sanding residue or other contamination. Extra wide seams should be first filled with caulking cotton. Before applying Seam Compound Brown, all seams must be primed. PRIMING Thin first coat of Interlux antifouling bottom paint of choice 10-15% by volume. Allow to dry overnight before proceeding with Seam Compound Brown.
Method	Apply using a spatula or putty knife. Work material into all voids, on very wide or deep seams a second application may be necessary.
Hints	Thinning Do not thin. Remember that shrinkage will occur when adding solvents.
Some Important Points	Do not use above the waterline. Product temperature should be minimum 10°C/50°F and maximum 29°C/85°F. Ambient temperature should be minimum 10°C/50°F and maximum 35°C/95°F. Substrate temperature should be minimum 10°C/50°F and maximum 29°C/85°F.
Compatibility/Substrates	Do not apply to bare wood. Apply to clean, dry, properly prepared surfaces only. For use below the waterline only. Do not use under vinyl based antifouling paints such as VC Offshore or Baltoplate.
Number of Coats	As required
Coverage	(Theoretical) - 60 ft ² /gal yields 60 mils

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Application Methods Knife/ Spatula

TRANSPORTATION, STORAGE AND SAFETY INFORMATION

Storage

TRANSPORTATION:

Seam Compound Brown should be kept in securely closed containers during transport and storage.

STORAGE:

Exposure to air and extremes of temperature should be avoided. For the full shelf life of Seam Compound Brown to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/41°F and 35°C/95°F. Keep out of direct sunlight.

Safety

DISPOSAL: Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal.

Remainders of Seam Compound Brown cannot be disposed of through the municipal waste route or dumped without permit. Disposal of remainders must be arranged for in consultation with the authorities.

GENERAL: Read the label safety section for Health and Safety Information, also available from our Technical Help Line.

IMPORTANT NOTES

The performance of any marine paint or coating depends on many factors outside the control of International Paint LLC., including surface preparation, proper application, and environmental conditions. Therefore, International Paint LLC. cannot guarantee this product's suitability for your particular purpose or application. IMPLIED WARRANTIES OF FITNESS FOR A PARTICULAR PURPOSE AND/OR MERCHANTABILITY ARE EXCEEDED. International Paint Inc. SHALL NOT, UNDER ANY CIRCUMSTANCES, BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES. By purchase of this product, the buyer agrees that the sole exclusive remedy, if any, is limited to the refund of the purchase price or replacement of the product at International Paint LLC. option.

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