



Product	Mixing Ratio Spray (Reduction)	Base #	Converter #	Accelerator #	Reducer #	Surface Preparation			# of Coats	Practical Coverage Per Gallon	Drying Time at 25°C (77°F)	Minimum Recoat Time * at 25°C (77°F)		Maximum Recoat Time at 25°C (77°F)	
						Aluminum & Steel	Fiberglass	Gelcoat				With Itself	Other Product		
ALEXSEAL® Protective Primers & Surfacers															
	Protective Primer 161	6.1:1/2 (7%) e.g. 12oz/2oz/1oz	P1610	C1617	×	R4042	● 36-60	○ 36-60	□ 80-150	1-2 Coats	100 sq. ft./9.2 m² @ 3-5 mils/75-125 microns	TD 20 hrs FC 24 days	2 hrs	16 hrs	6 months
	Finish Primer 442	1.1:1/2 (6-25%) e.g. 2oz/2oz/1oz	P4420 (W) P4423 (G)	C4427	A4429	R4042 R5015	×	□ 100-150	□ 100-150	2-3 Coats	120 sq. ft./11.2 m² @ 3-4 mils/75-100 microns	TD 18 hrs FC 7 days	1 hr	12 hrs	24 hrs
	Super Build 302	1.1:1/2 (25%) e.g. 2oz/2oz/1oz	P3002	C3052	A4030	R3040	×	○ 36-60	□ 80-150	2-3 Coats	50 sq. ft./4.6 m² @ 20 mils/500 microns	TD 18 hrs FC 14 days	1 hr	12 hrs	24 hrs
ALEXSEAL® Fairing Compounds															
	Fairing Compound 202	1:1 e.g. 1oz/1oz	P2094 P2083	C2075 C2017	×	×	□ 60-80	□ 60-80	□ 60-80	as needed	6.4 sq. ft./6 m² @ 0.25 inch/6 mm	DS 18 hrs FC 6 days	×	□ 18 hrs	×
	Fairing Compound 212	1:1 e.g. 1oz/1oz	P2121 P2123	C2127 C2128	×	×	□ 60-80	□ 60-80	□ 60-80	as needed	6.4 sq. ft./6 m² @ 0.25 inch/6 mm	DS 18 hrs FC 6 days	×	□ 18 hrs	×
	Fairing Compound 242	1:1 e.g. 1oz/1oz	P2420	C2427 C2425	×	×	□ 60-80	□ 60-80	□ 60-80	as needed	6.4 sq. ft./6 m² @ 0.25 inch/6 mm	DS 18 hrs FC 6 days	×	□ 18 hrs	×
ALEXSEAL® High Build Primers & Surfacers															
	Super Build 302	1.1:1/2 (25%) e.g. 2oz/2oz/1oz	P3002	C3052	A4030	R3040	□ 60-150	□ 60-150	□ 60-150	2-3 Coats	50 sq. ft./4.6 m² @ 20 mils/500 microns	TD 18 hrs FC 14 days	1 hr	12 hrs	24 hrs
ALEXSEAL® Finish Primers															
	Finish Primer 442	1.1:1/2 (6-25%) e.g. 2oz/2oz/1oz	P4420 (W) P4423 (G)	C4427	A4429	R4042 R5015	□ 100-150	□ 100-150	□ 100-150	2-3 Coats	120 sq. ft./11.2 m² @ 3-4 mils/75-100 microns	TD 18 hrs FC 7 days	1 hr	12 hrs	24 hrs
	Fast Spot Primer 414	1.1:1/2 (0-25%) e.g. 2oz/2oz/1oz	P4143 (G) P4145 (S)	C4147	×	R4042	□ 220-400	□ 220-400	□ 220-400	1-2 Coats	737 sq. ft./68 m² @ 0.5-1mils/13-25 microns	TD 18 hrs FC 7 days	15 min	2 hrs	12 hrs
ALEXSEAL® Premium Topcoats															
	Premium Topcoat 501	Spray: 1.1:3/4 (35%) e.g. 4oz/4oz/3oz	T Series	C5051	A5035	R5070 - F R5050 - M R5030 - S R5015 - B	□ 320-400	□ 320-400	□ 320-400	2-3 Coats	146 sq. ft./13.6 m² @ 2-4 mils/50-100 microns	DF 45 min TD 18 hrs FC 14 days	45 mins	18 hrs	With itself 16 hrs with another product sanding needed
		Brush: 2.1:1/2 up to 1 (33%) e.g. 4oz/2oz/1oz		C5012			□ 320-400	□ 320-400	□ 320-400						
	Metallic Base Coat Requires Clear Topcoat 501	Spray: 5:1:3 (50%) e.g. 10oz/2oz/6oz	M Series	C5051	×	R5050 - M	□ 320-400	□ 320-400	□ 320-400	2-3 Cross Coats	Superstructure (multiple shoots): 100 sq. ft./9.2 m² Hull (one shoot): 180 sq. ft./16.72 m² @ 1-2 mils/25-50 microns	×	30 mins	2 hrs	16 hrs
High Solid Base Coat	Spray: 3:1:1 (25%) e.g. 18oz/6oz/6oz	H Series	C5047	×	R5541-M R5521-S	□ 320-400	□ 320-400	□ 320-400	1-2 Coats	224 sq. ft./21 m² @ 2 mils/50 microns	×	30 mins	2 hrs	5 days	

Key: SF: Super Fast F: Fast M: Medium S: Slow B: Brush □ Must Sand □ Sand as Needed ● Must Grind/Blast ○ Grind/Blast as Needed × Not Applicable DF: Dust Free DS: Dry to Sand TD: Tape Dry FC: Fully Cured