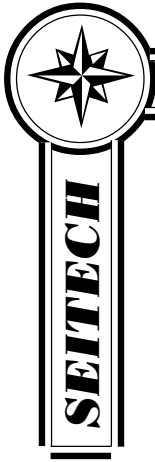


Seitech Launching Dolly
 Configuration 6
 Packing List

Part #	Description	Quantity
F01	Machine Screw, 1/4" x 2 1/4"	12
F02	Machine Screw, 1/4" x 1 3/4"	2
F03	Lock Nut, 1/4"	14
F06	Hitch Pin Clip	2
F11	Flat Washer, 1/4"	2
F25	Hex Cap Screw, 1/4" x 2 1/2"	2
F26	Wing Nut, 1/4"	2
ET1	Edge Trim, 5.5"	1
H2A	Handle Grip	2
P04-PC	Heel Bracket	1R, 1L
P05-A-PC	T-Bracket, Closed	1
P12	Handle Bracket	1R, 1L
P15	Axle Bracket	2R, 2L
T1A-14.5	Bow Stanchion, Sq. Tube 1 1/2"	1
T1BC-56R	Centerline Tube Assembly, Sq. Tube 1 1/2"	1
T1D-55R	Axle Tube Assembly, Sq. Tube 1 1/2"	1
T3A	Handle Tube, Rd. Tube 1"	1
T3E	Side Stanchion Assembly, Rd. Tube 1"	2



ONE YEAR WARRANTY

Manufacturer's Limited Warranty

Every care has been taken in the manufacture of your SEITECH dolly and it is warranted for one year against defects in workmanship and material when properly used, cared for, and maintained. We will replace, free of charge, any part which proves upon examination to be defective under normal use.

For your records:

Purchase Date: _____

Purchased From: _____

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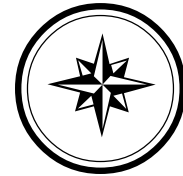


Please return to:

SEITECH Products

300 Highpoint Ave., Portsmouth, RI 02871

ONE YEAR WARRANTY



Name _____

Street Address _____

City _____ State _____ Zip Code _____

e-mail _____

Would you like to be placed on our mailing list ___ Yes ___ No

Purchase Date: _____ Purchased From: _____

Type of Boat: _____

If this is for a sail boat please continue:

Do you use your boat for: ___ Recreation ___ Racing, club level ___ Racing, Nationally

How many years have you been sailing? _____

Where did you learn to sail? ___ Parents ___ Yacht Club ___ Sailing school ___ Community program

___ Self taught ___ Friend ___ Camp ___ Other

Comments: _____

ASSEMBLY INSTRUCTIONS

*10 easy Steps to follow.
Only Tool required: Large Phillips Screwdriver.
Tool Recommended: Rubber Mallet
Use Packing List for further part identification.*

Axle Tube Assembly

- Step 1:** Connect Side Stanchions (port and starboard), T3E, to Axle Tube Assembly, T1D, using fasteners F02, F03 and F11. Make sure the SEITECH sticker faces aft.
- Step 2:** Insert a Wheel Shaft T3B or T7B into each end of Axle Tube Assembly through Axle Brackets P15 (2 halves).

Centerline Tube Assembly

- Step 3:** A T1BC Centerline Tube needs no assembly.
Assemble Centerline Tube, T1B + T1C at snap button splice joint. Match up the colored dots on either side of the splice.
- Step 4:** Install the required supports for your dolly on the forward part of the Centerline Tube.
-Slide on V-Support(s), P09, to desired location. Tip: the V-Supports slide on easier when warmed in warm water.
-Attach Cross Tube with F01 and F03 fasteners.
- Step 5:** Connect the Bow Stanchion, T1A, to the Centerline Tube using F01 and F03 fasteners through the Heel Bracket, P04, (2 halves). See diagram for correct orientation of P04.



- Step 6:** Check your dolly diagram. If it has a V-support on the Bow Stanchion, T1A, slide it over the Bow Stanchion to its desired location. (See tip in step 4.)
- Step 7:** Check your dolly diagram for the type of Handle Bracket you have, P03 or P12 (2 halves). Slide Handle Tube T3A through Handle Bracket until centered. With the palm of your hand, gently tap both Handle Grips, H2A, onto Handle Tube from both ends. (See diagram.)

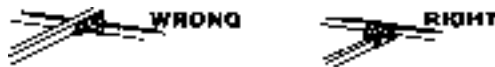


Cross Tube Assembly (configuration 10 dollies only)

- Step 8:** Connect a Side Stanchion Assembly, T3E, to each end of the Cross Tube Assembly, T1N, using fasteners F01, F03 and washer F11. Then connect Forward Cross Tube to the Centerline Tube through the forward T-Bracket using fasteners F25 and F26.

Final Assembly

- Step 9:** Connect Axle Tube Assembly to Centerline Tube Assembly through T-Bracket P05 using F25 and F26 fasteners. Follow the diagram for correct orientation of T-Bracket before you attach it to the aft end of the Centerline Tube.



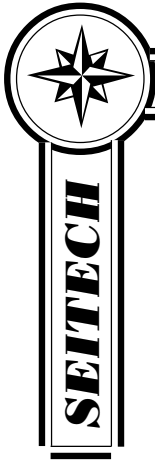
- Step 10:** Slide each Wheel over Wheel Shaft and secure with Hitch Pin Clip, F06.

Periodic rinsing of the wheel bearings will maintain their performance and prolong their life.

SEITECH Products

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Name _____

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e-mail _____

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How many years have you been sailing? _____

Where did you learn to sail? ___ Parents ___ Yacht Club ___ Sailing school ___ Community program

___ Self taught ___ Friend ___ Camp ___ Other

Comments: _____

SEITECH Products Inc.
Wheel and Bearing Assembly
Tools Required: Rubber Mallet
****Use Packing List For Part Identification****



Your Bearing Bag will include two bearings (W-RB 60) and four wheel retainer rings (P14)

Step 1: Place One of the Retainer Rings (P14) in the wheel



Step 2: Use a Rubber Mallet to fasten in the wheel retainer ring (P14)



Step 3: Drop in your wheel bearing (W-RB 60) and repeat steps 1 and 2 to fasten in the wheel bearing (W-RB 60)



SEITECH Wheel Kits Packing Lists

With your SEITECH Dolly you received one of the following wheel kits. These are the following packing lists for each wheel kit.

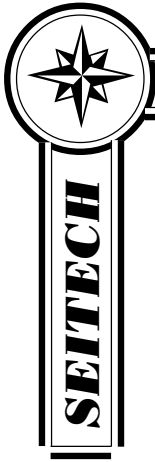
Part #	Description	Component #	Description	QTY
W7C-KIT	Wheel, Kit, Standard	W7C	A Wheel	2
W7C-KIT	Wheel, Kit, Standard	W-RB 60	Roller Bearing	2
W7C-KIT	Wheel, Kit, Standard	P14	Retainer Ring	4
W7C-KIT	Wheel, Kit, Standard	T7B-9 5/16	Wheel Shafts	2

Part #	Description	Component #	Description	QTY
W7C-P15-KIT	Wheel, Kit, Std Wheels, P15	W7C	A Wheel	2
W7C-P15-KIT	Wheel, Kit, Std Wheels, P15	W-RB 60	Roller Bearing	2
W7C-P15-KIT	Wheel, Kit, Std Wheels, P15	P14	Retainer Ring	4
W7C-P15-KIT	Wheel, Kit, Std Wheels, P15	T7B-6 3/4	Wheel Shafts	2

Part #	Description	Component #	Description	QTY
W4C-KIT	Wheel, Kit, F Wheels, Standard	W4C	F Wheel	2
W4C-KIT	Wheel, Kit, F Wheels, Standard	W-RB 60	Roller Bearing	4
W4C-KIT	Wheel, Kit, F Wheels, Standard	P14	Retainer Ring	4
W4C-KIT	Wheel, Kit, F Wheels, Standard	T7B-11 3/4	Wheel Shafts	2

Part #	Description	Component #	Description	QTY
W4C-P15-KIT	Wheel, Kit, F Wheels, P15	W4C	F Wheel	2
W4C-P15-KIT	Wheel, Kit, F Wheels, P15	W-RB 60	Roller Bearing	4
W4C-P15-KIT	Wheel, Kit, F Wheels, P15	P14	Retainer Ring	4
W4C-P15-KIT	Wheel, Kit, F Wheels, P15	T7B-9 1/4	Wheel Shafts	2

Part #	Description	Component #	Description	QTY
W4C-CAT-KIT	Wheel, Kit, F Wheels, CAT	W4C	F Wheel	2
W4C-CAT-KIT	Wheel, Kit, F Wheels, CAT	W-RB 60	Roller Bearing	4
W4C-CAT-KIT	Wheel, Kit, F Wheels, CAT	P14	Retainer Ring	4
W4C-CAT-KIT	Wheel, Kit, F Wheels, CAT	T7B-15 3/4	Wheel Shafts	2
W4C-CAT-KIT	Wheel, Kit, F Wheels, CAT	W-S-1 1/2	Spacer, Wheel, Catamaran	2
W4C-CAT-KIT	Wheel, Kit, F Wheels, CAT	W-S-4 1/8	Spacer, Wheel, Catamaran	2



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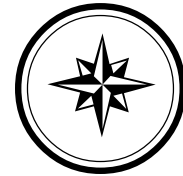


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